

SHING RAY

星锐牌工业用缝纫机







直筒绷缝一机多用

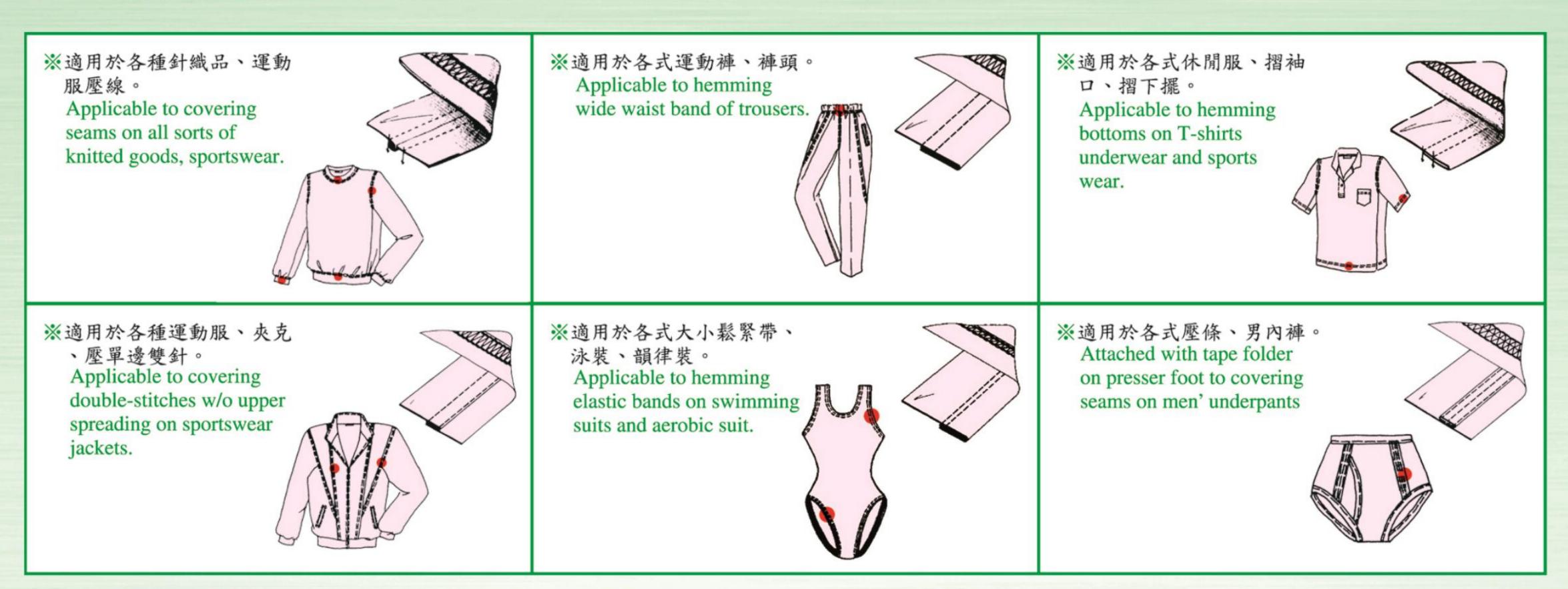
机头内部全新设计。彻底消除跳针及剪线不稳定的故障,出厂标配4200转,薄到厚料通用,车缝线迹更美观。



**** ATTACHMENT**

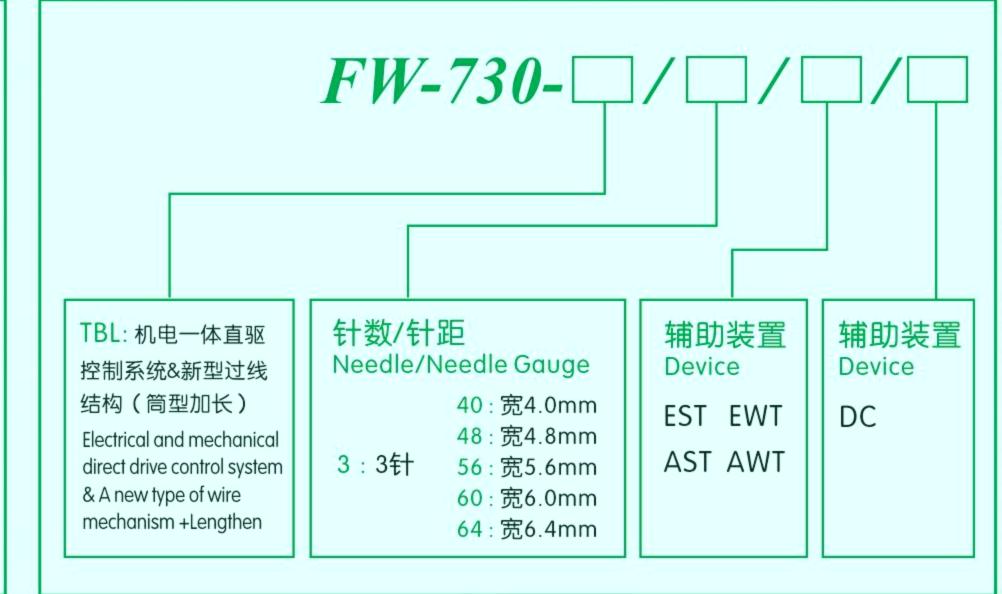


**** SCOPE OF APPLICATION**



* SPECIFICATION.

型号			mm	→ +	† mm		O
FW-730-TBL-240	2	3	1.4-4.5	4.0	10	0.8-1.4	4200
FW-730-TBL-248	2	3		4.8		0.8-1.4	
FW-730-TBL-348	3	5		4.8		0.8-1.4	
FW-730-TBL-356	3	5		5.6		0.8-1.4	
FW-730-TBL-364	3	5		6.4		0.8-1.4	
FW-730-TBL-456	4	6		5.6		0.8-1.4	
FW-730-TBL-460	4	6		6.0		0.8-1.4	
FW-730-TBL-464	4	6		6.4		0.8-1.4	



※ 经销商 AGENT



星锐缝纫机股份有限公司 SHING RAY SEWING MACHINE CO., LTD. 星锐缝纫机(嘉兴)有限公司 SHING RAY SEWING MACHINE (JIAXING) CO., LTD.

本目录所记载的规格式样或外观, 因加以改良, 有时不预告即加以变更, 请见谅. This specifications is this catalog are subject to change without notifications. 2021.11.15



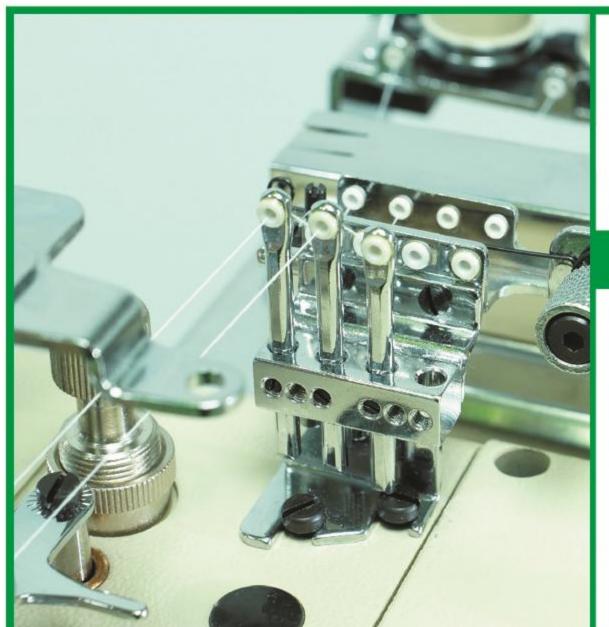
FW-730-TBL SERIES

直筒型高速三针绷缝机

FEED-UP-THE-ARM CYLINDER-BED
HIGH SPEED INTERLOCK STITCH MACHINE







新型專利過線架,全新改良陶瓷過 線結構、縮短過線距離,使車縫的 過線更爲滑順。

※專利申請中

新型專利過線結構

Newly patented ceramic structure for thread winding (applying for patent now)

Patent Pending



新型改良切刀傳動結構,拆裝簡易。

※專利申請中

New reformed thread trimmer driving mechanism is easy for

Patent Pending

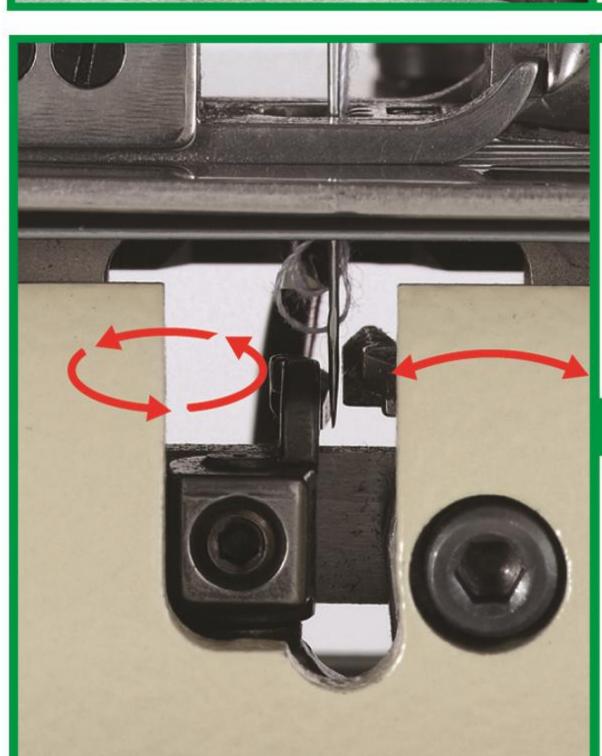


搖桿式差動、針距調整裝置,提供 您充分的差動進給量和輕鬆方便的 調整針距。

中國專利字號: 359668

搖桿式差動、針距調整裝置

The "REGULATING LEVER TYPE" differential feeding and stitch length adjustment device are which to offer you the full differential feeding and stitch length is adjusting easily.



左、右調整、前、後運動,減少過 接頭時的跳針現象。另擋針片前、 後移動時,將三支針完全護住,充 分減少斷針的情形。

台灣專利字號: I225903 中國專利字號: 375440

直筒型多向活動擋針片

To break the traditional structure which brand new "FEED-ON THE ARM TYPE CYLINDER BED MULTI-WAY MOVABLE NEEDLE GUARD". The needle guard is adjustable to decrease the skipped stitch when cross lap. The needle guard protect three needle to decrease the needle broken.



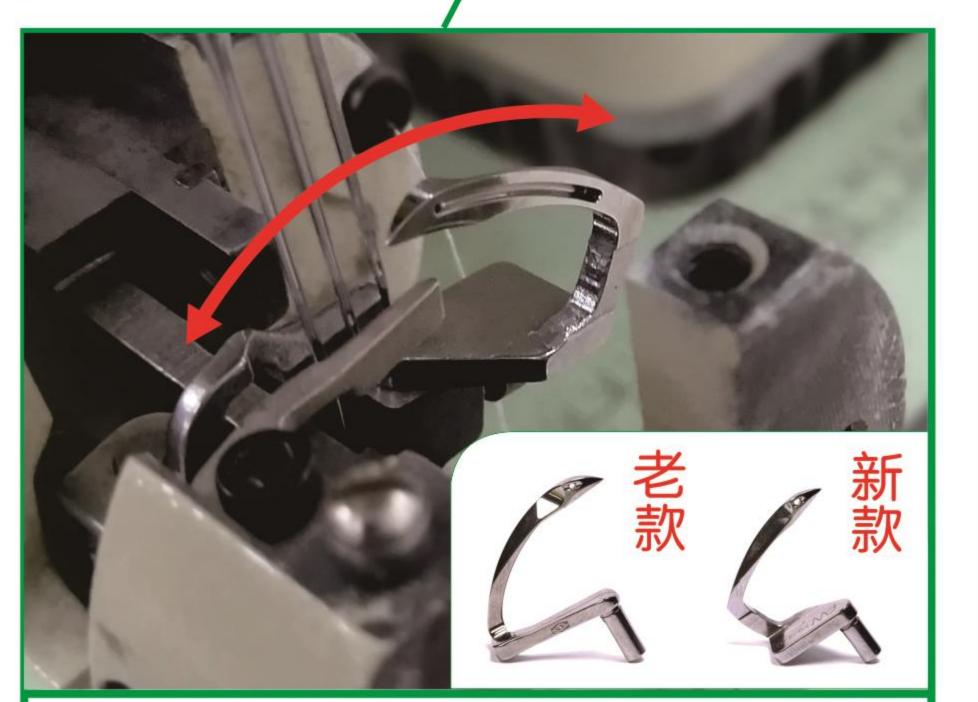
筒型加長(L) = 235mm

增大車縫空間

Long arm (L) = 235mm



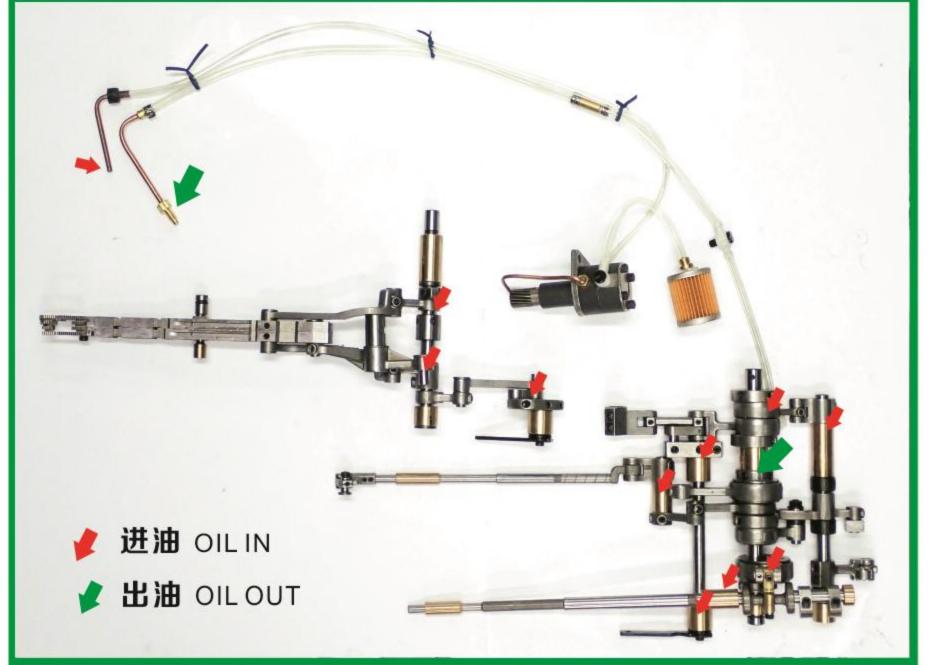




全新設計的下勾針、差動、針距運動結構,徹底解决了老款機 型跳針問題,車縫更迅速,剪綫更穩定,綫迹更美觀,薄厚料通用

全新設計的下勾針機構

The newly designed lower hook, differential and needle pitch movement structure completely solves the problem of needle skipping of the old model. The sewing is faster, the thread cutting is more stable, the stitch is more beautiful, and the thin and thick materials are universal.



采用特殊的中空零件,內部強制給油,穩定耐用;爲機器 高速運轉保駕護航。

內部零部件強制給油

Adopts special hollow parts for forced lubricant supply. It ensures machine super high speed running stably and durably.

率先專利開發,電磁直驅式抬壓腳 組不產生噪音,反應更靈敏。

台灣專利字號: 175856 中國專利字號:507894

電磁直驅式抬壓腳組

First, To develop the patent of "Direct Driving Type" presser foot lefter. It's going to more sensitive and silent.



微型電控與機頭完美結合,除了美觀、 操作方便,更使得操作空間加大。

The micro-electric control is perfectly combined with the machine head on the table. In addition to the beautiful appearance and convenient operation, the operation space is increased.

創新機電一體技術 專利設計的無心馬達

專利設計的無心馬達,主軸與馬達同 軸驅動平衡系數更高,性能更穩定;

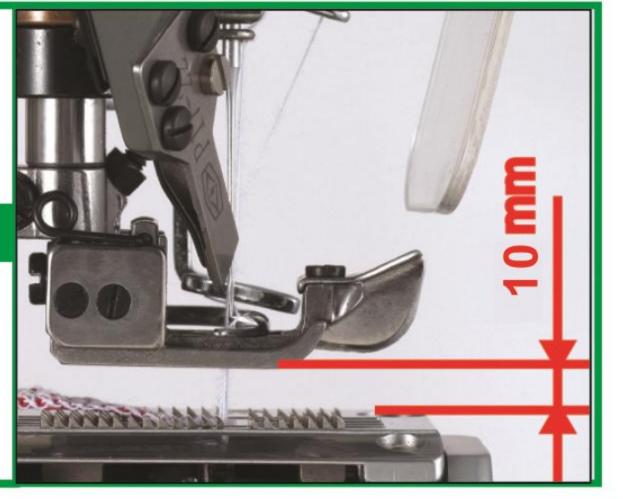
Patented Centerless Motor enable machine head and motor use the Same Spindle. The drive balance coefficient is higher and machine performance is even more stable.



壓腳抬起的高度,最大抬起高度 10 mm

壓腳抬起高度

The lifted height of presser foot. MAX lifted height: 10mm



專利"直筒型下切刀"及全新研發 "雙磁向驅動電磁鐵"。徹底解決 原先系統能切線、不能夾線或必須 兩次切線的缺點。"雙磁向驅動電 磁鐵"亦徹底解決原先電動式切線 刀,長久以來依賴彈簧回刀所產生 的缺點。下切刀結構簡單、易於調 整,僅須將針鈑拆下既可調整。

台灣專利字號: I238211 中國專利字號: 711470

直筒型下切刀及雙磁向驅動電磁鐵

The patent "FEED-ON THE ARM TYPE CYLINDER BED UNDER THREAD TRIMMER" and new develop "DOUBLE-POLE DRIVING SOLENOID". This trimmer complete solve the previous trimming system problem which couldn't cut and clip the thread in same time. Or, the another system need to cut two times. The "DOUBLE-POLE DRIVING SOLENOID" is also solve the previous electrical type trimmer problem which always rely on the spring to return the trimmer. The trimmer is easy to adjust and maintenance which just need to take out the needle plated.





