



星锐牌工业用缝纫机



通过欧盟CE安全认证

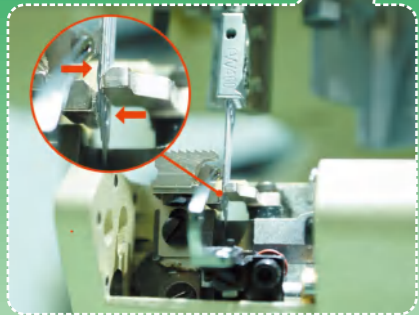


通过ISO9001国际质量体系认证



高新技术企业

前后护针  
不易断针



# FW-740-TB SERIES

曲臂式四针六线拼缝机

Feed-Off-The-Arm Four Needle Six Thread Flatseamer



星锐公众号

## 型号编码表示 MODEL

FW-740- TB - 4 52 - 02 R - DS / AK 9 / TT

### 款式代码 Style code

TB: 曲臂式四针六线拼缝机  
Feed-of-the arm 4 Needle 6 Thread Flatseamer

TBS: 曲臂式四针六线小筒拼缝机  
Feed-of-the arm 4 Needle 6 Thread Small Cylinder Flatseamer

### 针数 Needle

3: 3针 4: 4针 5: 5针

### 针距 Needle Gauge

48: 宽4.8mm 52: 宽5.2mm  
56: 宽5.6mm 60: 宽6.0mm  
64: 宽6.4mm 70: 宽7.0mm  
80: 宽8.0mm

### 切刀 Trimmer

01: 单切 One side Trimmer  
02: 双切 Both side Trimmer

### 特殊规格 Special specification

R: 弧状车缝 Curved Sraming  
H: 厚类车缝 Heavy-weight Material Seaming  
RH: 弧状厚类车缝 Curved Sraming For Heavy-weight Material Seaming

### 选配件 Attachment

TT: 送带机 Tape Feeding Device

### 吸风集尘组 Clear System

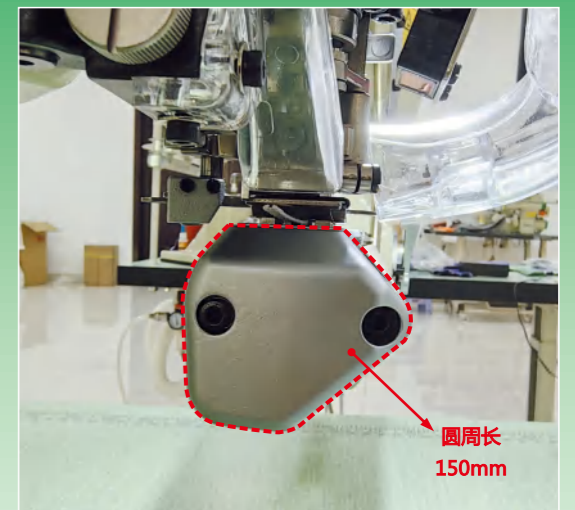
AW1: 布袋式气动吸风集尘吸布肩管  
Pneumatic Type Bag Collector-Clear Pipe  
EW2: 箱型式电动吸风集尘吸布肩管  
Electrical Type Box Collector-Clear Pipe  
AK9: EK(电动切刀) + AW9(电动切刀布袋式气动吸风集尘-吸布肩管)  
Automatic Adjustable Electrical Type Chain Cutter +EK Device Electrical Type Bag Collector-Clear Pipe  
EK10: EK(电动切刀) + AW10(电压切刀组筒型式电动吸风集尘)  
Automatic Adjustable Electrical Type Chain Cutter +EK Device Electrical Type Bucket Collector-Clear Pipe  
Ek11: 筒型式电动吸风集尘-吸布肩管  
Electrical Type Bucket Collector-Clear Pipe

### 车缝功能 Seaming Function

S: 裤袜 For Panty hose  
DS: 潜水衣 For Diving suit  
T1: 织带(女用内衣裤) For attaching woven tape (Women underwear)  
T2: 贴条 For Attaching Folded Tape (Men underwear)  
T3: 装饰车缝贴条组, 适用7mm织带  
Decorative sewing and sticking strip group, suitable for 7mm ribbon  
T4: 上下贴条车缝, 适用6-8mm织带  
Upper and lower sewing, suitable for 6-8mm ribbon  
T5: 上贴条车缝组(可调式押脚), 适用7-11mm织带  
Stick on sewing set (adjustable foot), suitable for 7-11mm ribbon  
4L10: 厚类包缝过骨, 四排勾齿段差1.0mm  
Wrap-Seam And cross-seam for heavy material(Four furrow diffence of elevation 1.0mm)  
4L15: 厚类包缝过骨, 四排勾齿段差1.5mm  
Wrap-Seam And cross-seam for heavy material(Four furrow diffence of elevation 1.5mm)  
4L20: 厚类包缝过骨, 四排勾齿段差2.0mm  
Wrap-Seam And cross-seam for heavy material(Four furrow diffence of elevation 2.0mm)

## 技术参数 Technical Parameter

型号	针数	针距	送料	切刀	送料速度	送料范围	送料高度	送料直径	送料速度
FW-740-TB	4	6	4.8	1:07-1:05	1.6 / 2.5	6	30	3200	6-8
	4-5	5-7	5.2						
	5	7	6.4						
	3	5	5.6						
FW-740-TB-S	4	6	6.0	1.6 / 2.5	6	30	3200	6-8	
			5.2						
FW-740-TB-T1			6.0						
FW-740-TB-T2			6.0						
FW-740-TB-DS	4	6	5.2	1.6 / 2.5	6	30	3200	6-8	
			6.0						
			7.0						
			8.0						
FW-740-TB-R			5.2						
FW-740-TB-H			6.0						
FW-740-TB-RH			6.0						



经销商



星锐缝纫机股份有限公司  
SHING RAY SEWING MACHINE CO.,LTD.  
星锐缝纫机(嘉兴)有限公司  
SHING RAY SEWING MACHINE (JIAXING) CO.,LTD.

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2024.06.06





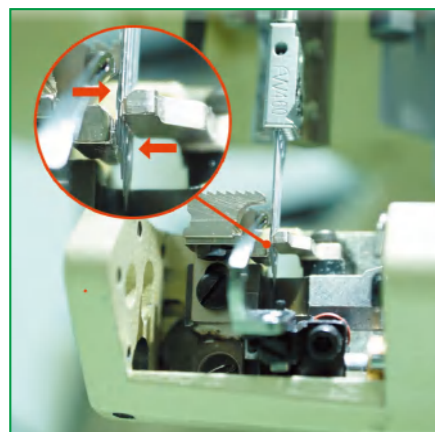
# FW-740-TB



采用电磁直驱式传动机构，力量直接输出，统一调整！

### 电磁直驱式传动机构

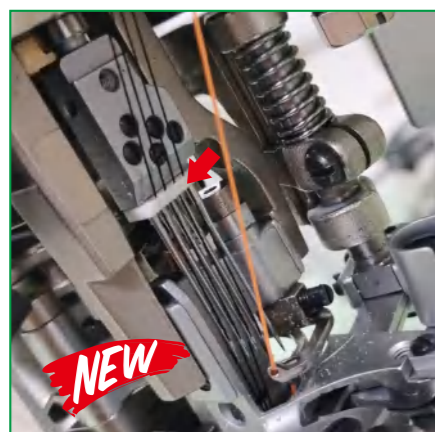
Adopting electromagnetic direct drive transmission mechanism, direct power output, unified adjustment!



采用独创的前后护针装置，保障机器在高速运转时的完美线迹，且不易断针！

### 独创的前后护针装置

Patented forth and back Needle Guard ensures perfect stitches and reduce needle breakage dramatically while machine running at high speed.



针榴位置加装陶瓷，确保机器超高速运转的同时，四根针不会跑位，车缝更稳定。

### 针榴位置新增陶瓷

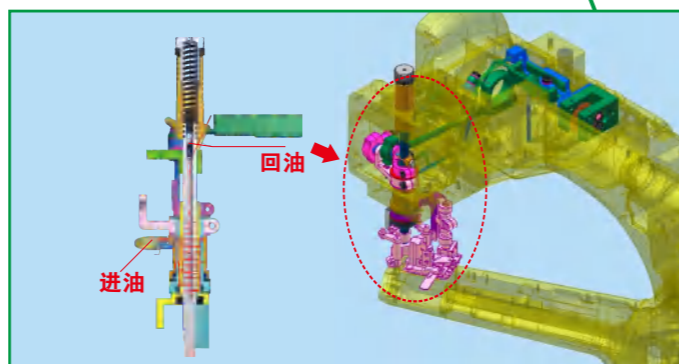
Ceramic is added at the needle position to ensure that the four needles will not run at the same time of ultra-high speed operation of the machine, and the sewing is more stable.



### EK-电动切线装置

采用新型软式切刀方式，构造简单，方便校车，刀片不易损坏，可切线、切带，提升织物质量和操作效率。

Adopting a new type of soft cutting blade method, it has a simple structure and is convenient for school buses. The blade is not easily damaged and can be used for cutting and trimming, improving fabric quality and operational efficiency.



### 独创三重套油路设计

采用专利设计独创的三重套润滑方式，强制润滑油路，性能更稳定，使用寿命更长。

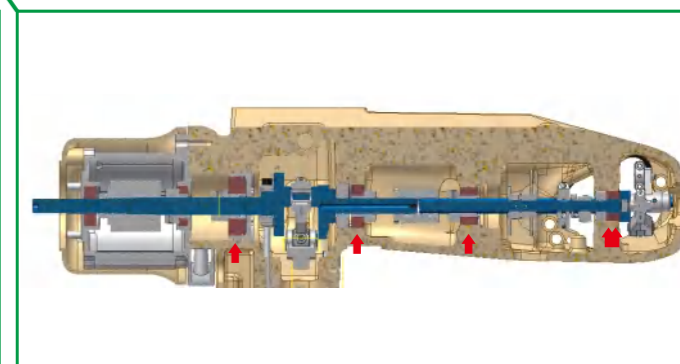
Patented Triple-lubrication ensures the crucial presser foot parts lubricated perfectly, machine running very stable and durable at high speed.



### 下巴防漏油装置

在内部驱动系统充分润滑的同时，下巴设有防漏油装置，有效防止漏油，避免油污。

While the internal drive system is fully lubricated, the chin is equipped with an oil leakage prevention device to effectively prevent oil leakage and oil contamination.



### 上轴心采用轴承结构

上轴心采用轴承结构，更平稳，更耐用，确保机器在高速运转时不会出现卡死现象。

Upper Shaft Bearing Structure ensures machine runs even more stable and durable. The machine will never be jammed at high speed running.



采用新型设计的无心马达，主轴与马达同轴驱动，平衡系数更高，性能更稳定；

### 新型设计的无心马达

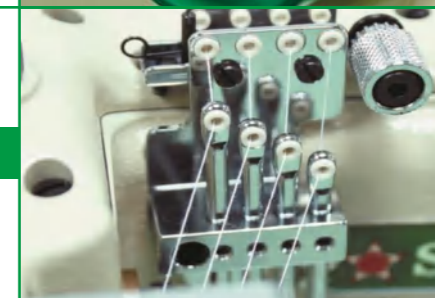
Patented Centerless Motor enable machine head and motor use the Same Spindle. The drive balance coefficient is higher and machine performance is even more stable.



采用特殊处理的陶瓷过线结构，降低摩擦系数，车缝更顺畅，有效延长机器使用寿命。

### 新型陶瓷过线结构

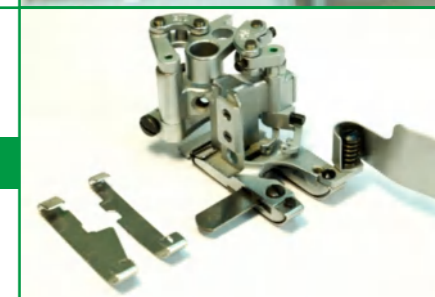
It adopts the thread winding structure made of ceramic, so the sewing will be more smooth, then the life of the machine will be prolonged.



采用弹片式压脚机构，针对不同面料定制不同的压脚皮，使内衣用薄料及高弹性面料均能充分应对。

### 独创压脚皮

The spring plate type presser foot can handle the light weight underwear fabric and elastic fabric very well.



隐藏式抬压脚机构与机座创新结合在一起，更美观、避震。

### 隐藏式抬压脚机构

The new design "Hidden type" presser foot lifter combines the presser foot lifter solenoid and machine head supporting block which are beautiful and anti-vibration.

